

Sliding Carriage Table

- 1, Place angle plate of mitre fence (4) on the sliding carriage table (3), screw the M6 knurled screw (5) into the tapered hole of the sliding table.
- 2, Use 4 M6x16 pan head screws (9) mount two rail support (7) on two legs of machine. At this stage do not tighten the screws.
- 3, Place the rail (1) on two rail supports (7), and fit 2-M6x16 pan head screws (8). At this stage don't tighten it.
- 4, Remove the stop screw M6x16 pan head screw (6), slide the sliding carriage table (3) on the rail (1), and remount the screw (6), then tighten it.
- 5, Adjusting 4-M6x16 pan head screws (9) and 2-M6x16 pan head screws(8) to set the sliding carriage table parallel to the machine table and on same lever. Then tighten them (8 & 9).

Make trial cut to verify proper setting.

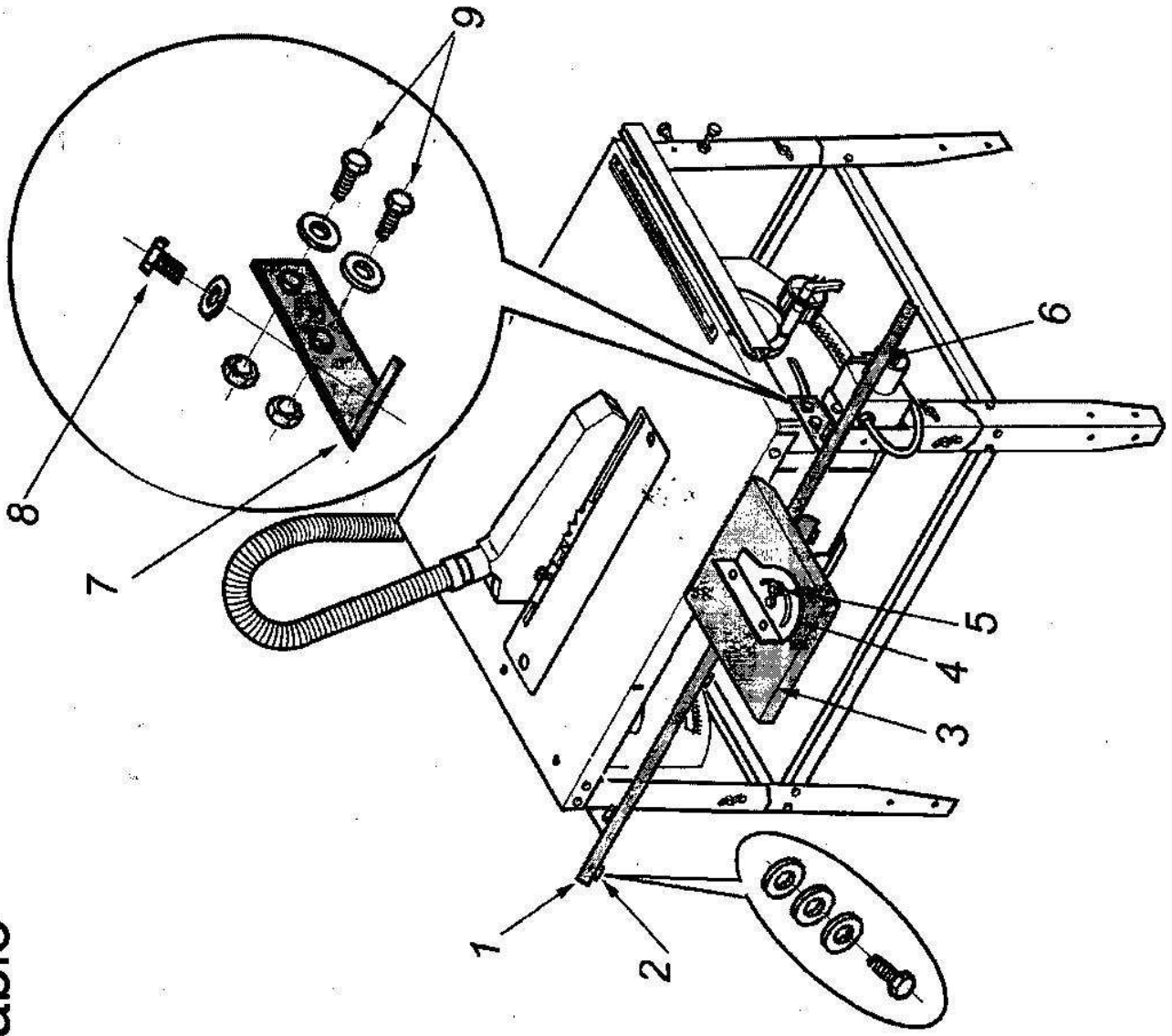


Table extension installation

Rear extension use

- 1, Install table extension(200) downward, and secure the four "n" shape slot into the gap of the four hexagon head w/flange screws on the rear side of main table.
- 2, Fit M6x16 carriage bolt(203) into the hole on the cross-beam from the outside.
- 3, Fit the wing nut M6(204) on the bolt. This step no need tighten.
- 4, Put the longer support(202) insert above bolt and tighten the ming nut.
- 5, Fit M6x16 carriage bolt(203) into the hole of rear hole of support (202) and through the hole on the rear part of rear table extension(200) from inside.
- 6, Fit the wing nut (204) on the bolt(203) and tighten.



When folded up the surface of the extension table must not be higher than the main table top's surface. Otherwise a workpiece can get stuck at the extension table.

Right extension use

- 1, Install table extension(200) downward, and secure the four "n" shape slot into the gap of the four hexagon head w/flange screws on the right side of main table.
- 2, Fit M6x16 carriage bolt(203) into the hole on the cross-beam from the outside.
- 3, Fit the wing nut M6(204) on the bolt. This step no need tighten.
- 4, Put the Short support(201) insert above bolt and tighten the ming nut.
- 5, Fit M6x16 carriage bolt(203) into the hole of rear hole of support (202) and through the hole on the rear part of right table extension(200) from inside.
- 6, Fit the wing nut (204) on the bolt(203) and tighten.
- 7, Fit 2-Carriage bolt M6x20 (206) in the slot of rip fence carrier extrusion (205), and 2-M6 washer(207) 2- wing-nuts(204).
- 8, Fit the rip fence carrier extrusion on the front side of extension table (200) upward.
- 9, Align the right rip fence carrier extrusion touch the left rip fence carrier extrusion and on the same lever. Then tighten 2- wing nut(204).

Item	Description	Q'ty
200	Extension table	1
201	Shorter support	2
202	Longer support	2
203	Carriage bolt M6x16	4
204	Ming nut M6	6
205	Rip fence carrier extrusion	1
206	Carriage bolt M6x20	2
207	Washer M6	2

